











#### **Competition Goals**



The three main goals for the 2009 clean snowmobile competition are:

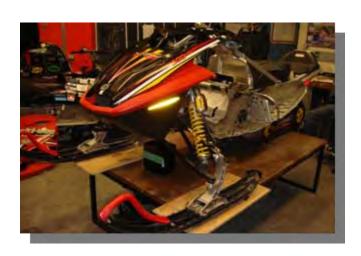
- ☐ Reduce Emissions
- ☐ Reduce Noise
- ☐ Maintain or Exceed OEM Performance



#### **Strategy**



The University of Waterloo Clean Snowmobile Team has taken a different approach than other competitors by not modifying a stock snowmobile.



2005 Bombardier Ski-Doo MXZ-X



2006 Yamaha Genesis 120



## **Emissions**



Reduction in emissions were accomplished through four separate methods:

- ☐ Flex fuel capable fuel system (E10-E85)
- ☐ Engine Replacement (Two-Stroke to Four-Stroke)
- ☐ Catalytic Converter
- ☐ Custom Semi-Direct Fuel Injection



### **Noise**



Reduction in snowmobile noise was accomplished through three separate methods:

- ☐ Forced-Induction System Silencing
- ☐ Exhaust Silencer
- ☐ Engine Compartment Silencing



## **Performance**



Snowmobile performance was improved through the addition of:

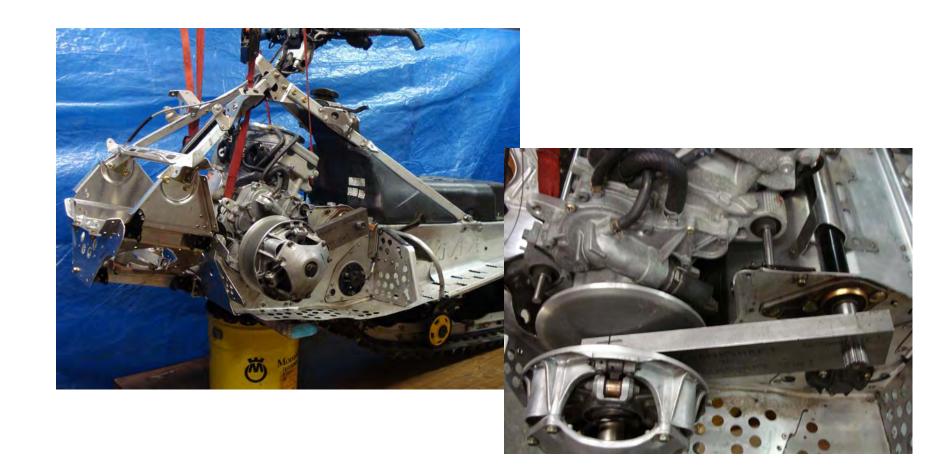
- ☐ Forced-Induction System (Turbocharger)
- ☐ Larger Displacement Four-Stroke Engine (973cc vs. 600cc)
- ☐ Custom Semi-Direct Fuel Injection System and Air Intake
- ☐ Flex Fuel Cold Start System
- ☐ High Performance Battery



### **Engine Retrofit**



- ☐ Custom jig system to align the Yamaha Engine
- ☐ Placement of Engine for optimal weight balance

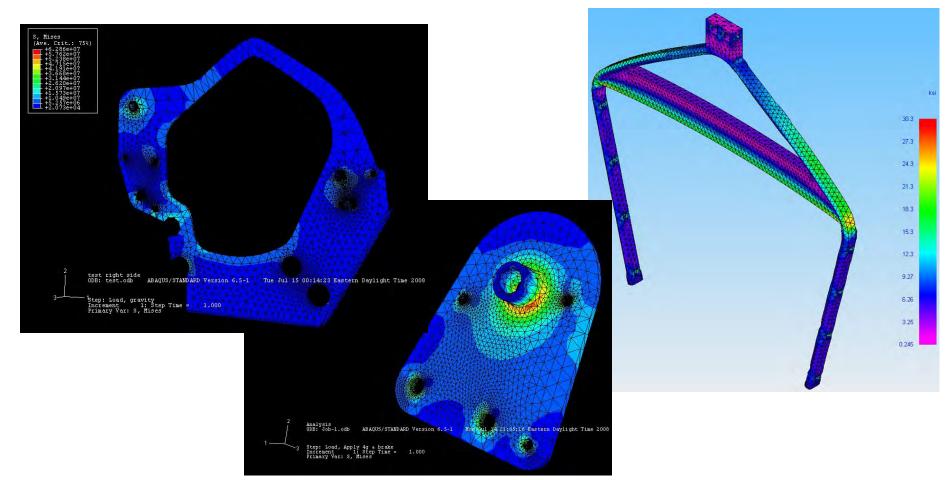




## **Chassis Modifications**



- ☐ Design and fabrication of engine brackets to suit Yamaha engine
- ☐ Pyramid support structural reinforcement





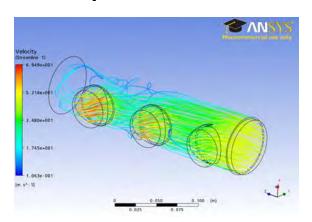
#### **Custom Fuel Injection**



The original carbureted system was converted to a custom designed plenum and semi-direct fuel injection system to reduce emissions and improve fuel economy through:

- ☐ Sequential fuel injection control (better fuel economy)
- ☐ Controlled combustion for increased catalytic efficiency
- Optimal fuel atomization for precise combustion

#### 1. Air Intake System



#### 2. Fuel Injection and Air Intake



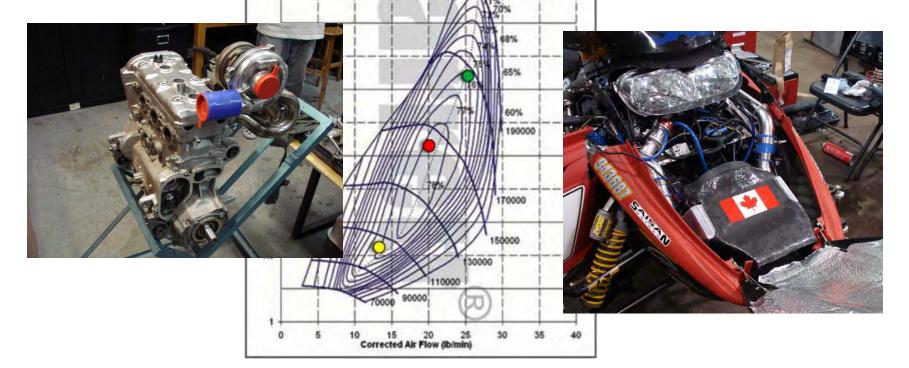


### **Turbocharger**



The turbocharger has three purposes:

- Negate Power Losses (due to flow restrictions)
- □Increase Power to Weight Ratio (115hp to 180-200hp)
- ☐ Increased Ethanol Fuel Economy (variable boost)



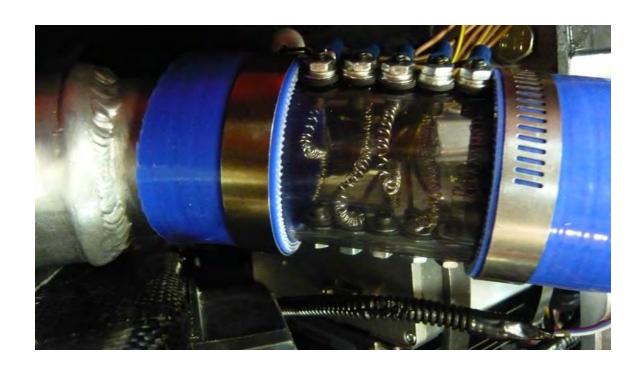


### **Cold Start System**



The flex fuel cold start system improves combustion during cold weather by increasing combustion air temperature by 2°C/s

- ☐ Custom designed and fabricated nichrome wire heaters
- ☐ Located between intercooler and air plenum





# **Forced-Induction Silencer**



The forced-induction silencing system reduces the additional noise created by the turbocharger:





#### **Exhaust Silencer**



The exhaust silencing system reduces the noise generated by the engine through four separate components

#### 1. First Diffuser



2. Side-Resonant



#### 3. Second Diffuser



4. Absorption Silencer





#### **Overall Changes**



We performed the following modifications to the original 2005 Ski-Doo MXZ-X snowmobile:

#### **BEFORE**

#### <u>AFTER</u>

Two-Stroke 600cc Engine → Four-Stroke 973cc Engine

Naturally Aspirated → Forced-Induction System

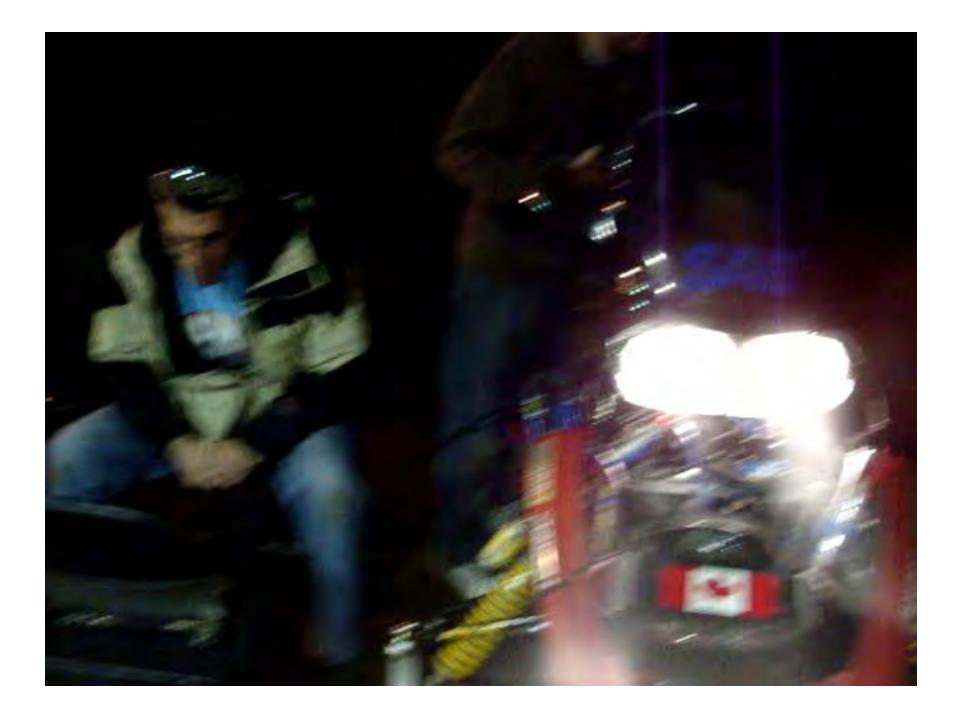
Carbureted Fuel System → Custom Semi-Direct Fuel Injection

Regular 87 Octane Gasoline → Flex Fuel (E10-E85)

Straight Exhaust → Catalytic Converter

Straight Exhaust → Exhaust Silencer







#### **FOR SALE:**

MSRP: \$16, 200 CND



